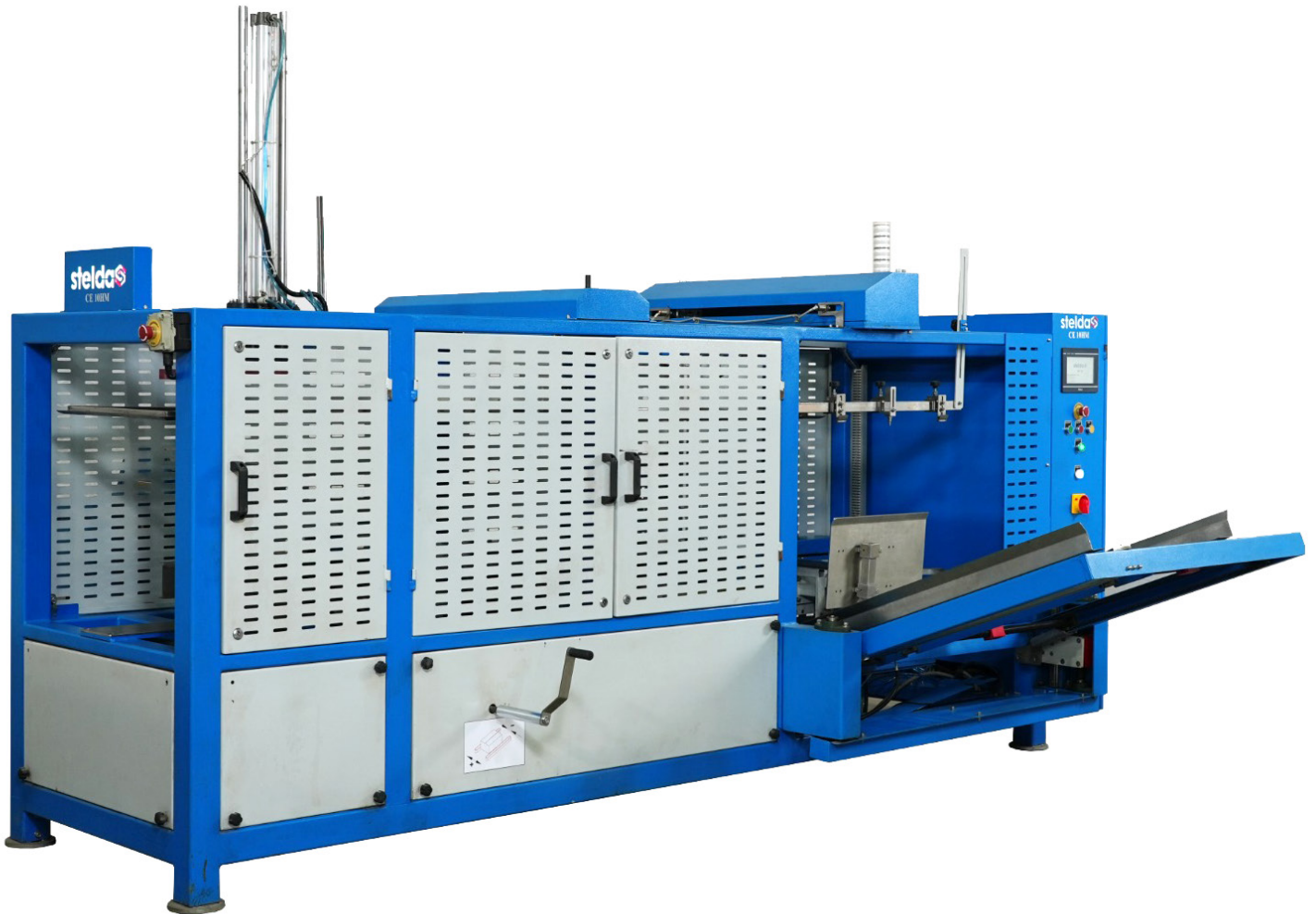


CE 10 HM

stelda 
Case Packaging Solutions



AUTOMATIC CASE ERECTOR

The **Stelda CE 10** is an automatic case former / erector equipped with advanced PLC controls and servo drives, it ensures quick job changeovers through intuitive touch-screen controls, using servo drives. The machine's vacuum-assisted box separation system forms vertically stacked cases, which are then transported through belt drives where their bottom flaps are securely sealed.

Salient Features

- 1. Advanced PLC Controls:** Stores programs, with indications for errors.
- 2. Positive Case Squaring:** Lines up case for precise, visually appealing case output.
- 3. Single Push Transport:** Combines linear bearing guides and mechanically adjustable case pusher for case squaring.
- 4. Nordson Gluing System:** Delivers efficient bottom flap sealing.
- 5. Vacuum-Assisted Opening:** Smoothly separates and opens stacked cases.
- 6. Large Case Feed Magazine:** Reduces manual reloading with high capacity.
- 7. Interlocked Safety Guarding:** Ensures operator safety.
- 8. Servo-Driven Operation:** Enables precise control and quick job changes.
- 9. Safety Compliance:** Meets global standards for reliable operation.
- 10. Production Speed:** Handles up to 10 cases per minute (CPM).



Technical Data

Mode	Hot Melt Glue / Tape
Working Speed	10 cases / minute
Size of the Box	Min: 250mm (L) X 200mm (W) X 200mm (H) Max: 500mm (L) X 400mm (W) X 500mm (H)
Gluing System & Taping Head	Nordson System & SIAT (Italy) Taping Heads
Magazine Infeed Capacity	100 cases (standard)
Electrical Requirement	3 Phase, 440V, 50 Hz, 7.5 kW
Air Pressure Requirement	15 CFM, 6 Bar (Dry Air)
Machine Dimensions	3580mm (L) X 2280mm (W) X 2162mm (H)

