

## STELDA CE 10

**Stelda CE 10** is an automatic Case Former / Erector with PLC controls. Quick job change-over is effected through touch screen controls, using servo drives. Vertically stacked boxes are separated using vacuum and then formed before pushing through belt drives, when the bottom flaps get sealed.



### SALIENT FEATURES

- ✓ PLC Controlled, with indications for errors; facility to store programs
- ✓ Positive Case Squaring System: Lines up and squares the case during sealing, creating visually appealing case output
- ✓ Single Push Transport System: Combines linear bearing guides with a mechanically adjustable case pusher for case squaring.
- ✓ Nordson® gluing system as for bottom sealing
- ✓ Case opening with vacuum
- ✓ Large case feed magazine
- ✓ Interlocked safety guarding
- ✓ Servo controlled, with easy job change-over
- ✓ Conforming to international safety standards
- ✓ Speed: Maximum 10-12 cases per minute

### CASE SIZE

	Min	Max
Length	200 mm	500 mm
Width	200 mm	400 mm
Height	200 mm	500 mm

### SPECIFICATIONS

Sealing Method	Hot Melt Glue / Tape
Electrical Requirement	3 Phase, 440V, 50 Hz, 5 kW
Air Pressure Requirement	15 CFM, 6 Bar (Dry Air)
Mechanical Speed	10-12 cases per minute
Magazine Infeed Capacity	100 cases (standard)
Gluing System & Taping Head	Nordson System & SIAT (Italy) Taping Heads

*\*Custom built model available with options for Tape/Glue*